

P.S. LUMEN - EASYWEED GLOW IN THE DARK

SPECIFICATIONS

| Composition | Average Thickness | Carrier | Certifications |
|---------------------|-------------------|--------------------|---------------------------|
| PU photoluminescent | 100 microns | Adhesive polyester | REACH n° 1907/2006/EU |

APPLICATION INSTRUCTIONS

| Applies on | SUGGESTED CUTTING SETTINGS | | | TRANSFER SETTINGS | | | |
|--|----------------------------|----------|-----------|-------------------|---------------|----------------------|----------|
| cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles) | Blade | Pressure | Speed | Time | Temperature | Pressure | Peel |
| | 45° | 80 gf | 30 cm/sec | 15 seconds | 150°C (302°F) | Medium (2,5/3,5 bar) | hot/cold |

- Cut the material mirrored
- Peel off excess material
- Place the decoration on the garment
- Apply following the recommended parameters
- Remove the carrier hot or cold

PRODUCT HIGHLIGHTS

- Long-lasting photoluminescent effect

NOTE: We highly recommend to perform a test before launching a production.

CARE AND WASHING RECOMMENDATIONS

| Washing | Ironing | Tumble dry | Dry cleaning | Storage Shelf Life | Storage Temperature | Storage Conditions | Position |
|------------------------|----------------|-----------------------|--------------|--------------------|-----------------------|-----------------------------|----------|
| Up to 40°C, inside-out | YES inside-out | YES (synthetic cycle) | NO | Up to 2 years | Between 18°C and 26°C | Away from sunlight and dust | Vertical |

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office: info@siser.it



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